



Building Materials Laboratory

Test Report No. 2911208497

Details of order

The test was ordered by : Bitum (1991) Ltd.
Address : 4 HaYitzira St., Kiryat Hayim 26290, ISRAEL
Date of order. : 30/08/99
The sample was selected by a representative of : The customer
The sample was received at SII on : 30/08/99

Description of sample

Sample of black sealing sheets, approximately 1.0 x 1.0 m, designated "FLEXIGUM", a product of: Bitum Ltd.

Nature of test

Determination of properties in accordance with a test program of Bitum Ltd.

This report contains 3 pages and may be used only in full.

The test report refers to the test sample only and does not apply to other specimens of the same product.

General

The test program and test results are given on pages 2 and 3.

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Position: Head, Sealing and Coating Materials Section

Name : Eng. Liezer Zafira
Position : Head, Finishing Materials Branch

07/12/99

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A. Test program

1. Thickness measurements - dry (in accordance with the method marked in SI 1430/3).
 2. * Maximum tensile strength (in accordance with the method marked in ASTM D-412).
 3. * Maximum elongation (in accordance with the method marked in ASTM D-412).
 4. * Maximum tensile strength following heat weathering in an oven at 168 hours at 70 °C (in accordance with the method marked in ASTM D-412).
 5. * Maximum elongation following heat weathering in an oven at 168 hours at 70 °C (in accordance with the method marked in ASTM D-412).
 6. * Maximum tensile strength following U.V. weathering for 2000 hours (in accordance with the method marked in ASTM D-412).
 7. * Maximum elongation following U.V. weathering for 2000 hours (in accordance with the method marked in ASTM D-412).
 8. * Maximum tensile strength following immersion in water for 168 hours at a temperature of 50 °C.
 9. * Maximum elongation following immersion in water for 168 hours at a temperature of 50 °C.
 10. Elevated temperature resistance at 100 °C (in accordance with the method marked in SI 1430/3).
 11. Low temperature flexibility at -15 °C (in accordance with the method marked in SI 1430/3).
 12. Change in weight following immersion in water for 168 hours at a temperature of 50 °C.
 13. Loss of volume following immersion in water for 168 hours at a temperature of 50 °C.
 14. Resistance to a water pressure of 1 atm. during 24 hours (in accordance with the method marked in DIN 52123).
- * Dimensions of the sample tested: 50 mm long; 10 mm width, the distance between the measurement points - 25 mm.

B. Test description

The tests were performed on a sheet 4.0 - 5.5 mm thick prepared by the customer representative and conditioned in the laboratory for 14 days prior to the beginning of the tests.



Test results

No.	Property tested	Test method	Units	Test results
1	Thickness measurements (dry)	In accordance with the method marked in SI 1430/3	mm	4.0 - 5.5
2	Tensile strength in air (max.)	In accordance with the method marked in ASTM D-412	MPa	Single: 0.22 - 0.26 Average: 0.23
3	Elongation in air (max.)	In accordance with the method marked in ASTM D-412	%	Single: 1865 - 1927 Average: 1897
4	Tensile strength following heat weathering in an oven for 168 hours at 70 °C	In accordance with the method marked in ASTM D-412	MPa	Single: 0.22 - 0.31 Average: 0.28
5	Elongation following heat weathering in an oven for 168 hours at 70 °C	In accordance with the method marked in ASTM D-412	%	Single: 1895 - 1911 Average: 1907
6	Tensile strength following U.V. weathering for 2000 hours (max.)	In accordance with the method marked in ASTM D-412	MPa	Single: 0.16 - 0.19 Average: 0.17
7	Elongation following U.V. weathering for 2000 hours (max.)	In accordance with the method marked in ASTM D-412	%	Single: 1884 - 1919 Average: 1903
8	Tensile strength following immersion in water for 168 hours at 50 °C	In accordance with the method marked in ASTM D-412	MPa	Single: 0.19 - 0.23 Average: 0.21
9	Elongation following in water for 168 hours at 50 °C	In accordance with the method marked in ASTM D-412	%	Single: 1903 - 1915 Average: 1908
10	Elevated temperature resistance at 100 °C	In accordance with the method marked in SI 1430/3	100 °C	No signs of leakage or dripping were observed.
11	Low temperature flexibility at -15 °C	In accordance with the method marked in SI 1430/3	-15 °C	The specimen did not crack.
12	Change in weight following immersion in water for 168 hours at a temperature of 50 °C	-	%	Average: +5.6
13	Loss of volume following immersion in water for 168 hours at a temperature of 50 °C	-	%	Average: +4.9
14	Resistance to a water pressure of 1 atm. during 24 hours with a screen	In accordance with the method marked in DIN 52123	atm.	Water did not pass through the specimens.